

Markland L/D Ohio River Louisville District

Board of Investigation Briefing, Downstream Miter Gate Failure

LTC Randall Wheeler

Deputy Commander

Pittsburgh District

USACE Brief - 7 December

LRD Brief – 5 November

LRL Brief – 22 October

On site Investigation 28-30 September



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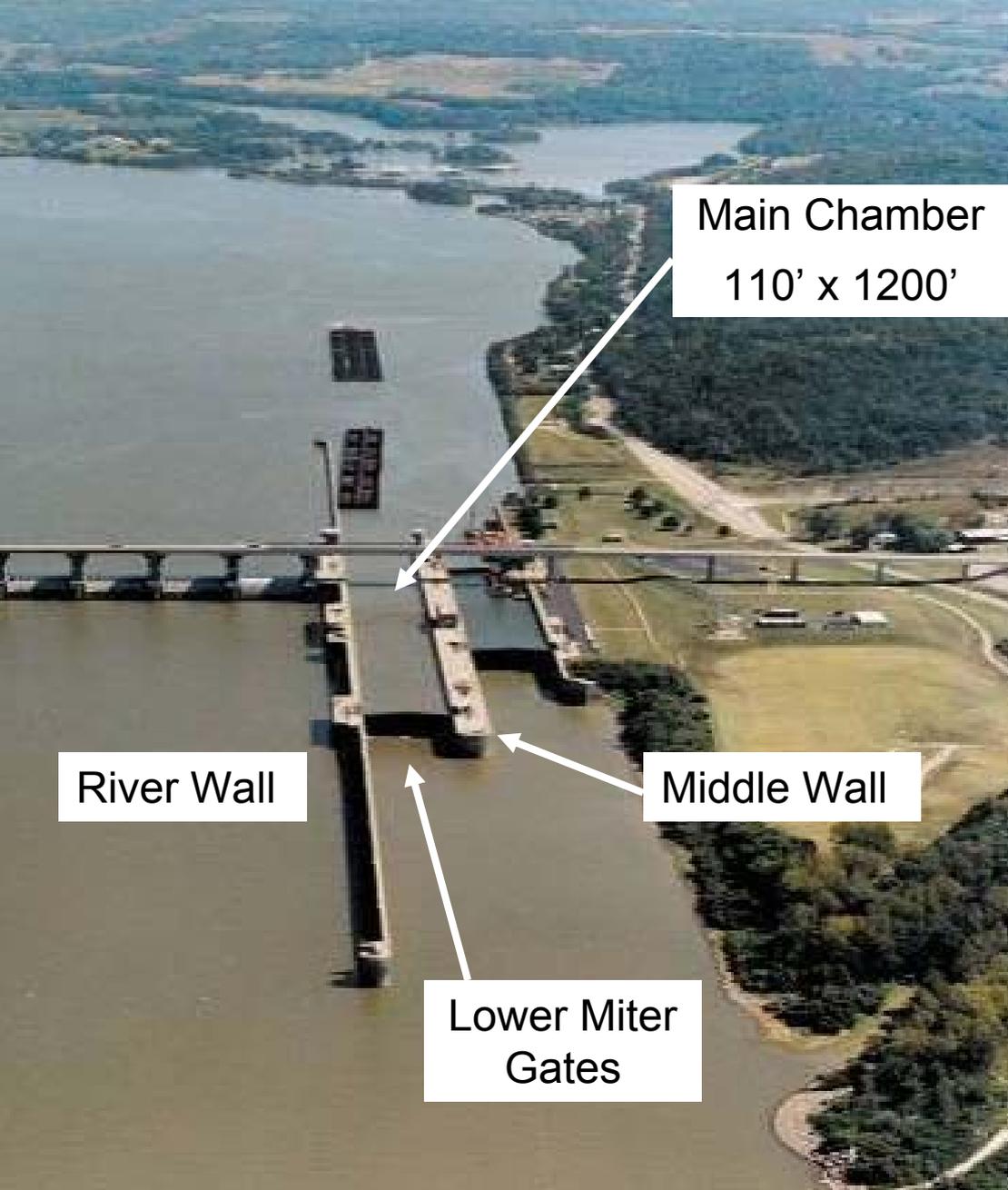


Agenda

- Lock Description
 - Accident Summary
 - Findings
 - Conclusion
 - Recommendations
 - Questions
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- ❖ Board Members
 - ▶ David Sneberger, Chief of Locks and Dams Branch, Pittsburgh District
 - ▶ Aaron McGee, Russellville Project Office, Little Rock District
 - ▶ Kevin Sprague, Chief of Lock Operations and Maintenance Sections, Detroit District



Markland Lock Description



General

- Two adjacent parallel lock chambers
- Main chamber is 110 feet by 1,200 feet
- Auxiliary lock is 110 feet by 600 feet.
- 35-foot lift height.

Lock Hydraulic System

- Uses constant delivery pumps
- Loaded as required

Gate to Valve Interlock

- Allow the fill valves to open only if the lower miter gates are closed
- Should the gates open and remain open for more than approximately ten seconds after a filling or emptying operation is started, the valves will automatically close.



Accident Summary

Date: 27 September 2009 Time: 0745

- Lock operations on the lower 1200 foot miter gate.
- River Wall Filling Valve was 98% opened at the time of the lower miter gate closing.
- The flow of water in the main chamber did not allow the lower miter gates to complete a proper miter.
- The main chamber continued to fill until the improper miter failed.
- Both gates swung far beyond their normal mitered position and until the river wall leaf was torn from its anchorage.
- The middle wall leaf suffered anchorage and miter block damage.

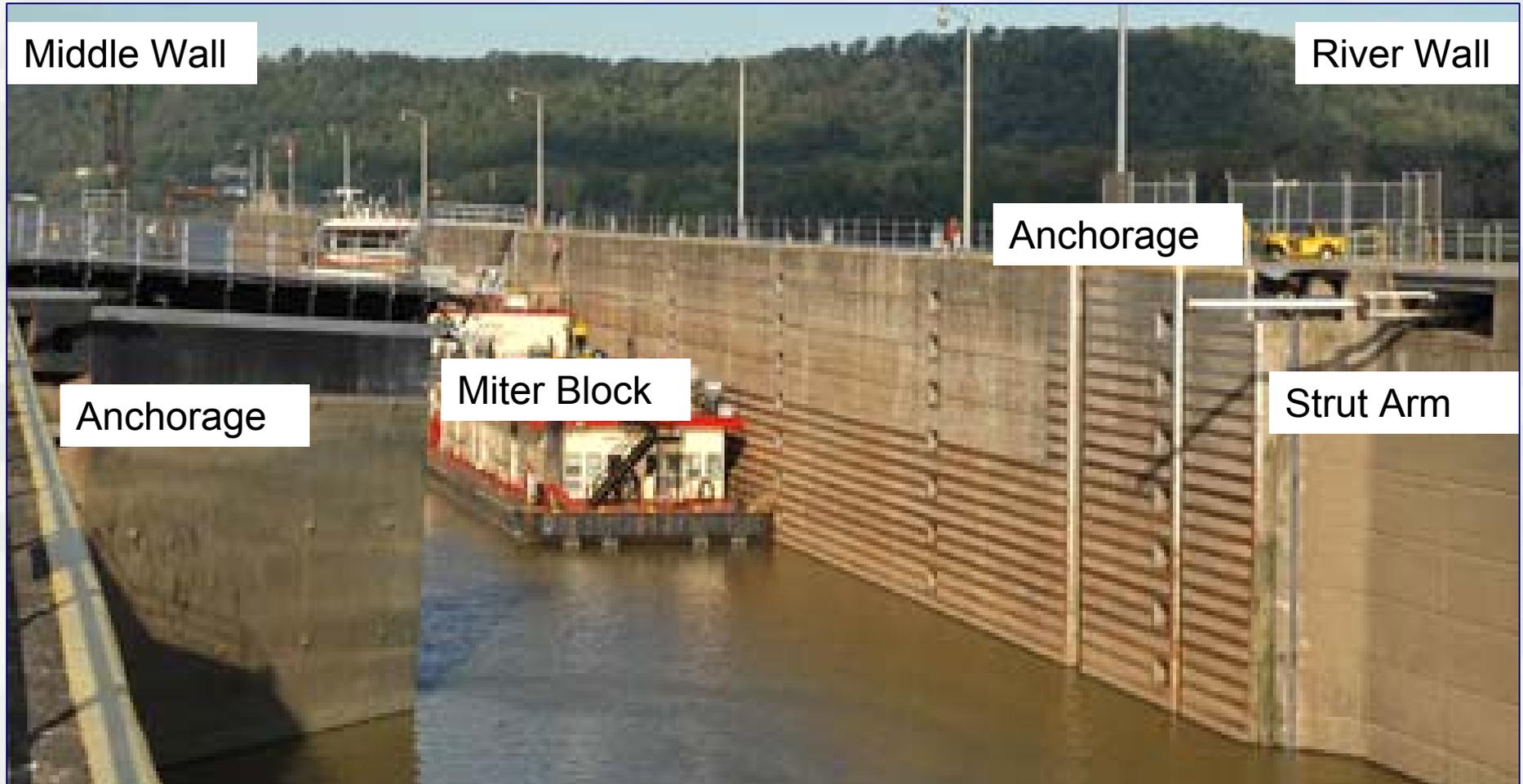


Damage Summary

- Downstream Miter Failure - \$9,000,000
 - Final Estimate Still Pending
- Loss of Lower River Wall Gate Leaf with Anchorage and Strut Arm Damage
- A partial loss of the Lower Middle Wall Miter Gate with Anchorage and Strut Arm Damage
- The loss of the River Wall Filling Valve pilot valve assembly.
- Damage to the Private Vessel, CQ Princess – (\$1,200 claim)

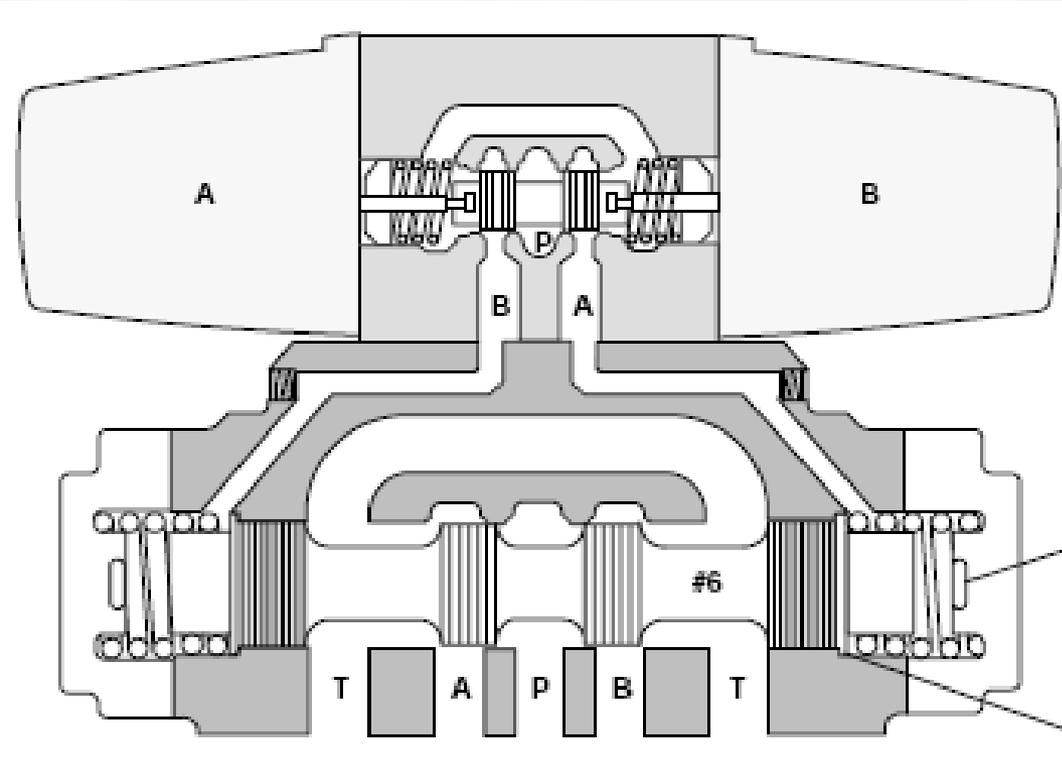


Damage Photo



Causation Theory

- 0544 M/V Colby calls for lockage. **The filling valves solenoid overheats.**



Causation Theory

- 0630 New lock operators come on duty. No issues.
- 0720 The Vessel COLBY is in the chamber.
- 0735 **Operator observes the position of the River Wall Filling Valve to be at -3% (zero/closed).**
 - ▶ **Pressure change causes the pilot valve spool to shift to open.**
- 0744 The Vessel COLBY leaves the chamber.
- 0744-0750 **The River Wall Filling Valve is fully open.**
- 0750 The Vessel CQ PRINCESS has entered the chamber
 - ▶ **Operator starts lower gate closure without verifying value gages.**



Conclusions

- **Direct Cause - failure resulted from an improper miter of the downstream miter gates as a result of closing the gates with the River Wall Filling Valve fully opened.**



Indirect Causes

- Unintentional opening of the river wall filling valve due to an ATYPICAL equipment failure.
- The Lock Operator did not observe the valve position display just prior to initiating the downstream gate closure.



Indirect Causes

- The Lock Operator did not recognize the strong flows leaving the chamber.
- Vessels COLBY and the CQ PRINCESS did not notify the lock operators of a strong push while exiting and observed currents while entering, respectively.
- ❖ **It is highly probable that if the lock operators had realized the changes in the hydraulic conditions (flow in the chamber) this accident would not have occurred.**



Contributing Factors

- Inexperience and complacency of the locking crew to recognize changes in conditions.
- The AHA was lacking in the area of the sequence of actions in the locking operation.
- The facility did not have maintenance records readily available for the 4-way valve assembly.
 - ▶ Deteriorated condition of the pilot valve
 - ▶ For over a decade, the pilot valve was wrapped in plastic.
- The facility lacked a Standard Operating Procedure for locking operations.



Pilot Valve Inspection



Heavy Corrosion on Dry Side of Valve Body



Pilot Valve Inspection



**Dry Side "B" Push Pin exiting the Valve Body
Note the Moisture and Heavy Corrosion**



Contributing Factors

- Poor ergonomic and physical layouts of the control stations' control indicators panels and filling valve indicator rod
- Markland Interlock System does not have a VALVE to GATE component that prevents gate operation if the wrong valves are opened.



Valve Rod Indicators



Recommendations

- Continue with the implementation of FEM.
- Establish a maintenance interval and procedures for solenoids and gate indicators.
- Conduct review and add Valve to Gate Interlock capability
- Improvement of ergonomics for control shelter layout.



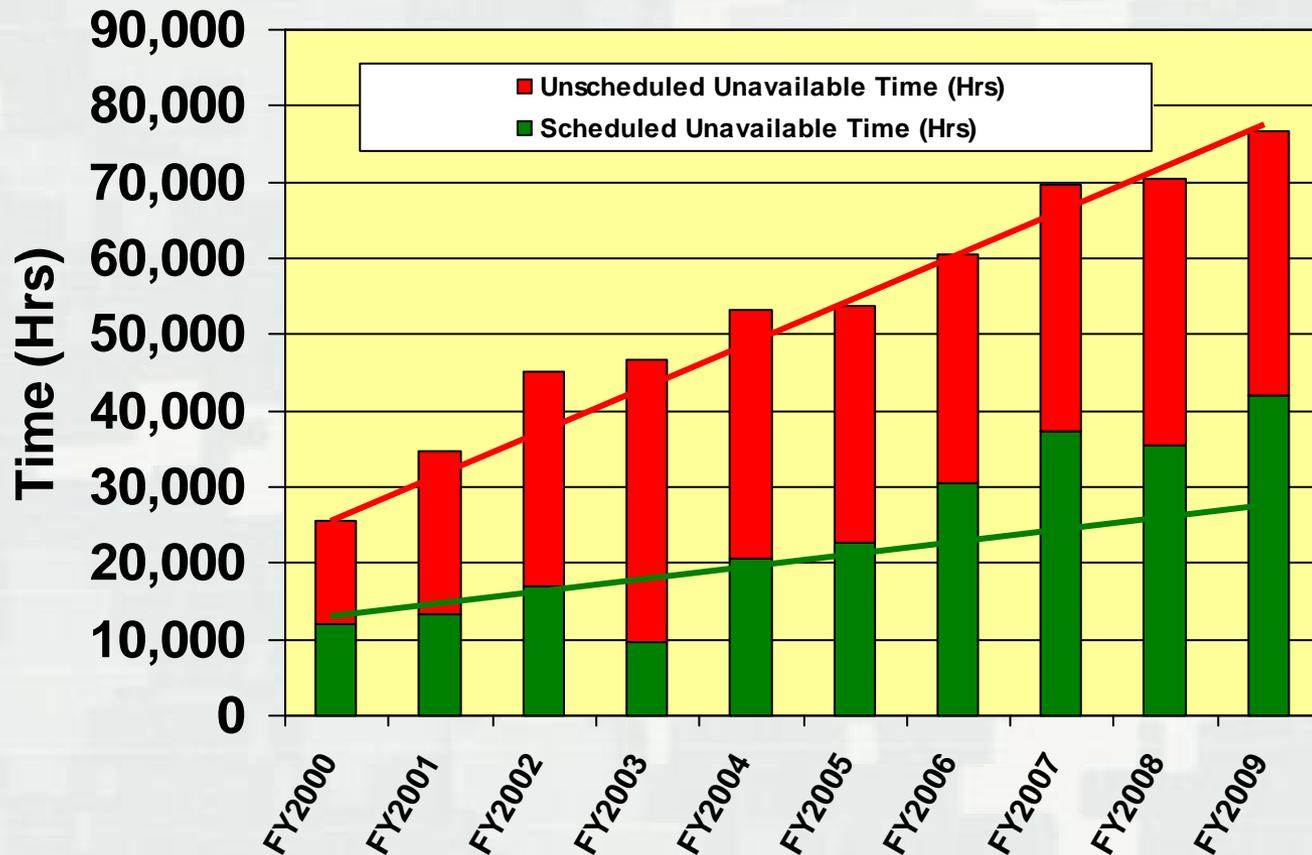
Recommendations

- Standardize lock operation procedures, training and certification
- Increase public/customer awareness to report any unusual conditions.
- Develop a system wide failure mode analysis.

* Develop a written Checklist for each lock operation (LTG Van Antwerp).



Ohio River Navigation Maintenance: Scheduled and Unscheduled Outages



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